



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
-		18900A	TRANSMISSION ASSEMBLY (1.5:	1		
-		18901A	TRANSMISSION ASSEMBLY (2.0:	1		
-		18902A	TRANSMISSION ASSEMBLY (2.5:	1		
32		813306	INPUT SHAFT	1		
33	31	813307	BEARING-Roller	4		
34	43	813308	GEAR	1		
35	12	813309	WASHER	2		
36	31	813310	BEARING-Tapered Roller (INNEF	1		
37	31	813311	BEARING-Tapered Roller (OUTE	1		
38	53	813312	SNAP RING	3		
39	28	813313	KEY	1		
40	30	813314	BEARING-Ball	1		
41	15	813315	SHIM (.10MM)	1		
41	15	813316	SHIM (.15MM)	1		
41	15	813317	SHIM (.20MM)	1		
41	15	813318	SHIM (.50MM)	1		
42		813319	DISC-Inner Clutch	4		
43		813320	DISC-Outer Clutch	5		
44	53	813321	SNAP RING	2		
45		813322	PRESSURE DISC	2		
46	31	813323	BEARING-Tapered Roller (INNEF	1		
47	31	813324	BEARING-Tapered Roller (OUTE	1		
48	31	813325	BEARING-Tapered Roller (INNEF	1		
49	31	813326	BEARING-Tapered Roller (OUTE	1		
50	10	813327	SCREW	1		
51	23	813328	SPACER	1		
52	25	813329	O-RING	1		
53		813330	FLANGE-Output	1		
54	31	813331	BEARING-Tapered Roller	1		
55	31	813332	BEARING-Tapered Roller (INNEF	1		
56	31	813333	BEARING-Tapered Roller (OUTE	1		
57	15	813334	SHIM (.10MM)	1		
57	15	813335	SHIM (.15MM)	1		
57	15	813336	SHIM (.30MM)	1		
57	15	813337	SHIM (.50MM)	1		
58	43	813338	GEAR	1	1.5:1 RATIO	
59		813339	SHAFT-Intermediate	1	1.5:1 RATIO	
60		813340	OUTPUT SHAFT	1	1.5:1 RATIO	
58	43	813341	GEAR	1	2.0:1 RATIO	
59		813342	SHAFT-Intermediate	1	2.0:1 RATIO	
60		813343	OUTPUT SHAFT	1	2.0:1 RATIO	